

### **SCALPIK DP 283 NG**

PAINT PICKLING SOLUTION FOR PICKLING BATH WITHOUT CHLORINE SOLVENT FOR ALL SUPPORTS





### **PACKAGING:**

- 20I dark Blue HDPE drums, UN approved/ Filled to 20 Kg
- 200I dark Blue HDPE barrels, UN approved / Filled to 200 Kg
- 1,000I IBC HDPE translucent containers, UN approved/ Filled to 1000 Kg

# A REAS OF APPLICATION

**SCALPIK DP 283 NG** is a paint pickling solution without methylene chloride, composed of low volatility biodegradable solvents.

**SCALPIK DP 283 NG** acts on a large number of paints (epoxy, epoxy-polyester, polyester, glycerophthalic, silicone cataphoresis, vinylic, acrylic, etc.), by dissolution of the resins and dispersion of the paint pigments.

The paint film disintegrated by SCALPIK DP 283 NG is removed by rinsing with pressurized water.

This composition does not attack such supports as steel and aluminium. It is particularly recommended for delaminating aluminium profiles.

## APPLICATION

**CONCENTRATION:** product to be used when pure. Do not dilute.

BATH TEMPERATURE: from 50 °C to 90 °C

**CONTACT TIME**: from a few minutes to some hours, according to the nature of the paint and the temperature of use.

- For longer bath life, an oily layer (LVH22 OIL) must be deposited on the surface, and the drive losses must be compensated to maintain a thickness of 3 to 5 mm.
- Avoid incorporation of water into the bath, even in small quantities.
- Rinse the parts with water, preferably at high pressure.

MATERIALS TO BE USED : Steel can be used for the tanks and the entire installation.

\* Coverage areas are provided for information only and can be used to assess a project. They are in no way contractual; only tests can define the actual amount of product required depending on the surface to be treated

#### STORAGE:

- Minimum storage temperature: -10 ° C
- Maximum storage temperature: + 50 ° C

Store in tightly closed containers, protected from air and light.

If the product is not used within 12 months from the date of manufacture but storage conditions have been met then additional time may be allocated. In this case, contact our sales department.

#### **PHYSICOCHEMICAL PROPERTIES**

- Clear liquid Colorless
- Density to 20°C: 1.02+/-0,05 g/cm
- Freezing point: -30 °C
- Pure pH: > 13

## A PPLICATION PRECAUTIONS

Do not allow any contact with skin or mucous membranes. Handle avoiding splashing.

For a safe use, consult the safety data sheet

Important: The content of this documentation is the result of our product experience. It can not engage our responsibility for its use in each particular case. It is also essential to carry out preliminary tests. Consult the Material Safety Data Sheet (MSDS)







